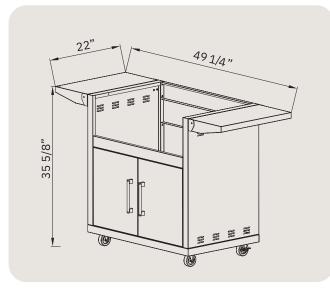


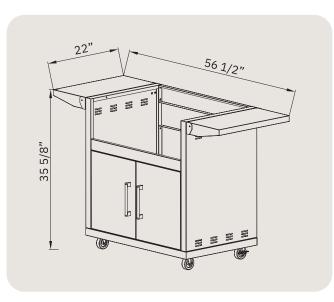
CART ASSEMBLY GUIDE

Thank you for purchasing a deluxe cart and welcome to the TrueFlame family. TrueFlame's premium grill carts offer an alternative solution to outdoor dining. Durable and sleek, these stainless steel carts feature magetic-latched doors, propane tank storage, and collapsible shelving. Use this guide to set up your cart and make sure to use two people to ensure a safe install.





# CART-TF-25DC

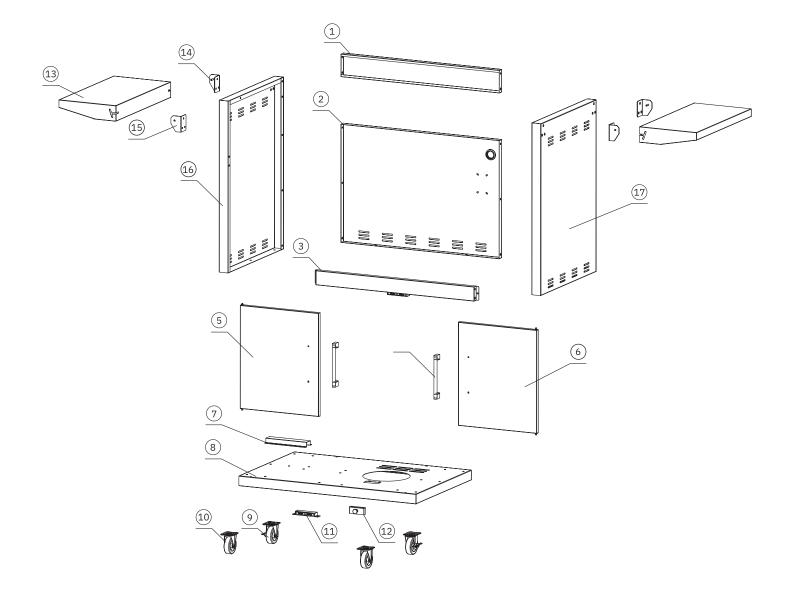


22" 63 3/4" ggg/sub gg CART-TF-32DC

CART-TF-40DC



# EXPLODED VIEW



# PARTS LIST

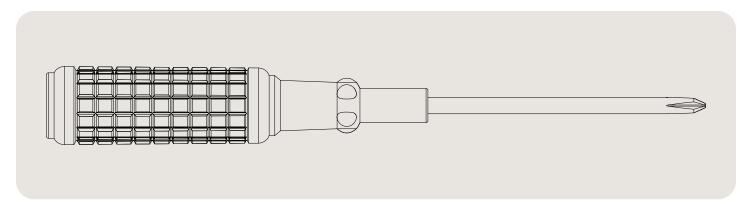
ITEM	NO.	DESCRIPTION	CART-TF25-DC QTY.	CART-TF36-DC QTY.	CART-TF42-DC QTY.
1	11710	Rear Upper Panel for CART-TF-25DC	1	-	-
1	11711	Rear Upper Panel for CART-TF-32DC	-	1	-
1	11712	Rear Upper Panel for CART-TF-40DC	-	-	1
2	11713	Rear Lower Panel for CART-TF-25DC	1	-	-
2	11714	Rear Lower Panel for CART-TF-32DC	-	1	-
2	11715	Rear Lower Panel for CART-TF-40DC	-	-	1
3	11716	Beam for CART-TF-25DC	1	-	-
3	11717	Beam for CART-TF-32DC	-	1	-
3	11718	Beam for CART-TF-40DC	-	-	1
4	115999	Cart Door Handle	2	2	2
5	10995	Cart Door Left for True Flame 25" Cart	1	-	-
5	10997	Cart Door Left for True Flame 32" Cart	-	1	-
5	10999	Cart Door Left for True Flame 40" Cart	-	-	1
6	10994	Cart Door Right for True Flame 25" Cart	1	-	-
6	10996	Cart Door Rght for True Flame 32" Cart	-	1	-
6	10998	Cart Door Right for True Flame 40" Cart	-	-	1
7	-	U Mounting Panel (Included with Bottom Panel)	1	1	1
8	11719	Bottom Panel for CART-TF-25DC	1	-	-
8	11720	Bottom Panel for CART-TF-32DC	-	1	-
8	11721	Bottom Panel for CART-TF-40DC	-	-	1
9	11299	Caster With Locks	2	2	2
10	11300	Caster Without Locks	2	2	2
11	11301	Magnet Assembly	2	2	2
12	11722	Cylinder Lock Down	1	1	1
13	11302	Side Shelf	2	2	2
14	11303	Side Shelf Left Bracket	2	2	2
15	11304	Side Shelf Right Bracket	2	2	2
16	11529	Left Side Panel	1	1	1
17	11723	Right Side Panel	1	1	1

# HARDWARE PACK





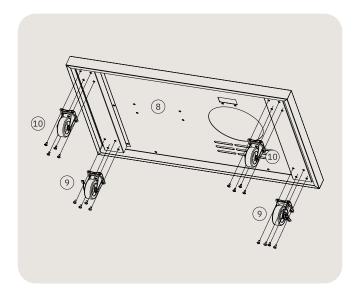
E: M6x12 Countersunk Screw (12 PCS)



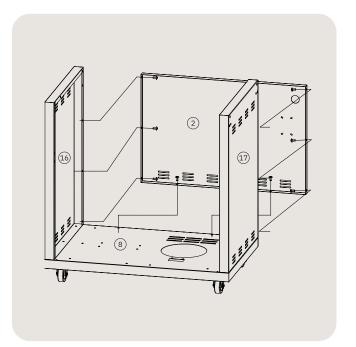
H: Screwdriver (1PC)



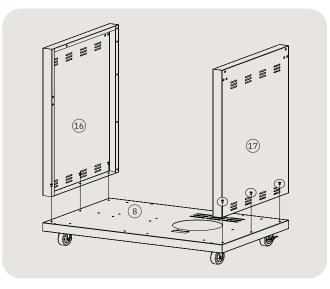
1. Use M6\*12 bolt (16pcs) to install the four casters to the bottom panel, as shown below.



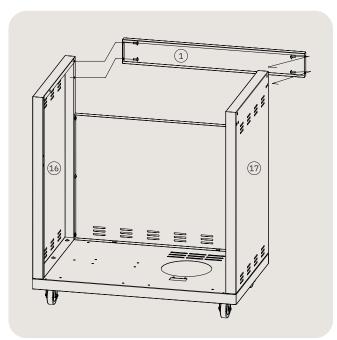
3. Use M5\*10 bolt (8pcs) to assemble the carts rear lower panel (2) with the left side, right side, and bottom panels.



2. Use M5\*10 bolt (6pcs) to install the left side panel and ride side panel to the bottom panel.

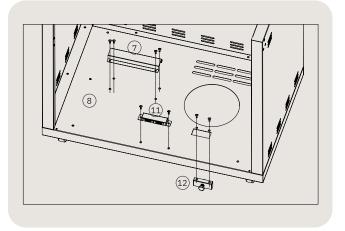


4. Use M5\*10 bolt (4pcs) to assemble the rear upper panel with the left side panel and right side panel.

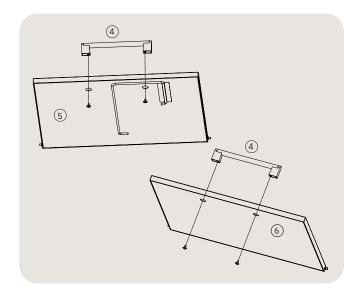




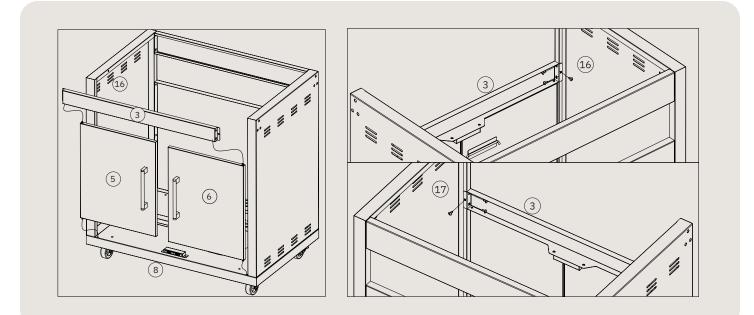
5. Use M5\*10 bolt (6pcs) to install the U mounting panel (7) and magnet assembly (11) to the bottom panel, then use M5\*30 bolt (2pcs) to install cylinder lock down (12) to the bottom panel.



6. Use M4\*6 bolt (4pcs) to install the handles(4) to the left door and right door.



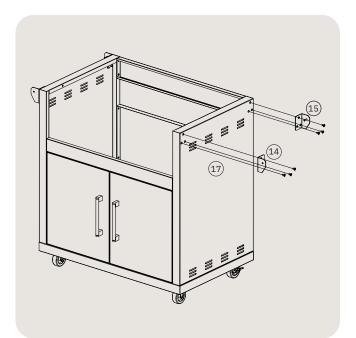
 Place the left and right doors on the bottom panel, inserting the pin into the holes on either side of the bottom panel. Place the beam (3) on top of the doors with the door pins inserted into the beam holes. Use M5\*10 bolts (6pcs) to lock the beam to the cart side panels.



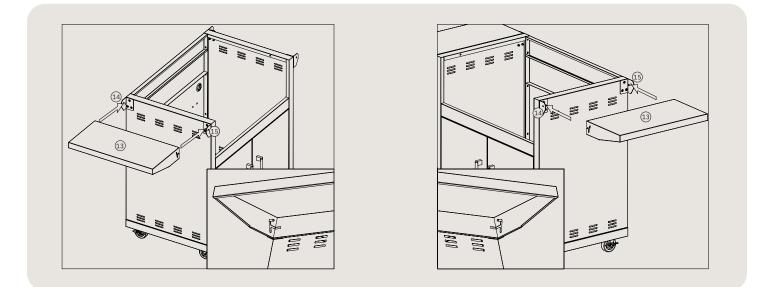
8. Use M6\*12 countersunk screws (6pcs) to install the side shelf left (14) and right (15) brackets to the left side panel.



9. Use M6\*12 countersunk screws (6pcs) to install the side shelf left (14) and right (15) brackets to the ride side panel.



10. Assemble the side shelf to the brackets, as shown below.





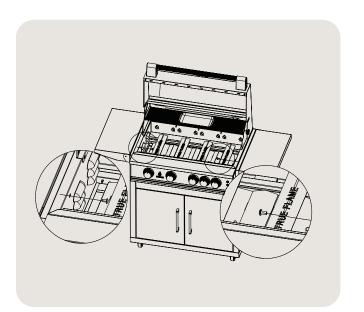
# 11. Congratulations!

The cart assembly is complete.

12. Now, using two or more people, place the grill into the cart.

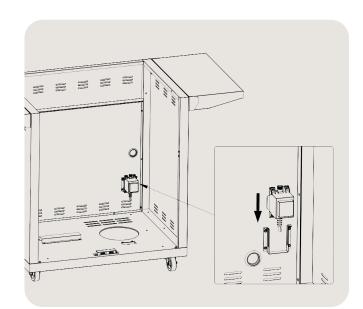


13. Use M5\*10 (2pcs) to lock the grill to the cart.





14. Plug the transformer ino the back board bracket.







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- Gold Standard Lifetime Warranty on Stainless Steel
  Construction
- Gold Standard Lifetime Warranty on Cooking Grates, Burners, Burner Covers, Valves, Flame Tamers, and Heat Zone Separators, Temperature Gauges, & Hood Springs
- Gold Standard Lifetime Warranty on Briquette Systems
- 3 Year Warranty on all Other Parts, Components, & Electrical, Including: LED Bulbs, Wire Harness, & Switches; Power Source Wire; Transformer; Interior Halogen Light Wire & Bulb

## VENT HOODS, REFRIGERATION, COLD STORAGE & SINKS

### VENT HOODS

• 5 Year Warranty on all Stainless Steel Construction

• 3 Year Warranty on Blowers, LED Lighting, Wiring Harness and Switches

### 15" & 24" REFRIGERATION MODELS

 3 Year Warranty on all Construction Including Compressors
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### 21" & 22" Refrigeration

• 1 Year Warranty on all Construction & Electrical Components Including Compressor, Transformer, LED Bulbs, LED Harness, Power Source Wire, LED Switches, Interior Halogen Light Wire/ Bulbs

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- Warranty is Void Upon Misuse, Including Lack of Regular Cleaning, Vandalism, or Theft
- Warranty is Valid Only if Regular Maintenance is Exercised. Due to the Nature of Commercial Applications (Multiple Users, Lack of Control of Use, etc.) Regular Maintenance is Mandatory



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